



## **ROYALITE® R64**

## High Molecular Weight Polyethylene Conductive Sheet

Royalite® R64 Conductive HMWPE is a high molecular weight polyethylene sheet that is electrically both electrically conductive and fire-rated with excellent thermoformability.

Containers made from Royalite® R64 thermoplastic sheet provide permanent static protection with these performance advantages:

- Higher Heat Deflection
- UL 94HB
- Tensile, Flexural strength and modulus higher than R63 PVC ABS

PROPERTY	TEST METHOD	VALUE*
Specific Gravity	ASTM D792	1.07
Surface Resistivity	ASTM D4496	≤ 10 <sup>6</sup> Ohm
Tensile Strength	ASTM D638	> 3,500 psi
Flexural Modulus	ASTM D790	150,000 psi
Flammability	UL 94-HB	Passes
Heat Deflection Temperature (@66 psi)	ASTM D648	190°F
Hardness—Shore D	ASTM D2240	63
Gloss	ASTM D523	83 Gloss Units–60°

<sup>\*</sup> All values based on 0.125" unless otherwise stated.

For additional information, please contact Spartech at 800-677-4338 (800-67-SHEET), e-mail info@spartech.com or visit our website at www.spartech.com

REV 7/2023



69 Southfield Ave. Stamford, CT 06902 1-800-243-9002 FAX: 800-955-0053 or 573-335-5661

www.spartech.com

Copyright ©2023, Spartech, LLC. Spartech makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Spartech makes no warranties or guarantees respecting suitability of either Spartech's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. SPARTECH MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or product reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.