

Korad[™] Film

Technical Properties of Free Film*

Technical Properties

Property	Test Method	Value
Thickness		0.003", 0.006"**
Specific Gravity (color dependent)	ASTM D-792	1.26*
Area Yield		49.7 ft²/lb*
Dimensional Stability	4" disc in air oven 10' @ 176 °F 10' @ 266 °F 10' @ 392 °F	0% 20% 59%
Blocking	6 psi, 16 hours	150 °F
Gloss (60 deg.)	ASTM D-523	68%
Contrast Ratio*	D-589	> 0.98
WVTR	E-96	6 to 9 g/24 hrs/100 sqin/atm
Water Absorption	D-570	1.4% to 1.6%
Tear Resistance	D-1004	1 lbs./mil
Tensile Strength, Yield	ASTM D-882	5,100 psi
Tensile Strength, Break	ASTM D-882	4,800 psi
Tensile Elongation, Yield	ASTM D-882	4.2 %
Tensile Elongation, Break	ASTM D-882	75%
Dielectric Strength	ASTM D-149	2200 volts/mil
Dielectric Constant*	ASTM D-150	4.8 @ 60 c/s
Dielectric Constant*	ASTM D-150	4.4 @ 10(3) c/s
Volume Resistivity	ASTM D-257	1x10 ¹⁶ ohm/cm ³
Surface Resistivity	ASTM D-257	2x19 ¹⁴ ohm/cm ²

*Based on – 0.003" white film

** Other thicknesses can be manufactured on request

For additional information, please contact Spartech at 800-677-4338 (800-67-SHEET), e-mail <u>info@spartech.com</u> or visit our website at <u>www.spartech.com</u>

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